

Toyolac™ 950 X01 U

Toray Industries, Inc. - *Methyl Methacrylate / ABS*

General Information

Product Description

Chemical resistant

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Chemical Resistant	• Pleasing Surface Appearance	
Uses	• Camera Applications • Cosmetics	• Kitchenware • Office Automation Equipment	• Toys • White Goods & Small Appliances
Appearance	• Clear/Transparent		
Processing Method	• Extrusion • Film Extrusion	• Injection Molding • Sheet Extrusion	
ISO Designation	• >MABS<		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.09	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	18	g/10 min	ISO 1133
Molding Shrinkage ²	0.40 to 0.60	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	7250	psi	ISO 527-2
Tensile Strain (Break, 73°F)	14	%	ISO 527-2
Flexural Modulus (73°F)	316000	psi	ISO 178
Flexural Stress (73°F)	10300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	6.7	ft-lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	110		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	167	°F	ISO 75-2/A
Vicat Softening Temperature	176 to 185	°F	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94
Optical	Nominal Value	Unit	Test Method
Light Transmittance ³ (Total)	86.0	%	ISO 13468
Haze ³	3.00	%	ISO 14782

Notes

¹ Typical properties: these are not to be construed as specifications.

² 23°C/50%RH

³ 23°C/50%RH, 3mm thickness

